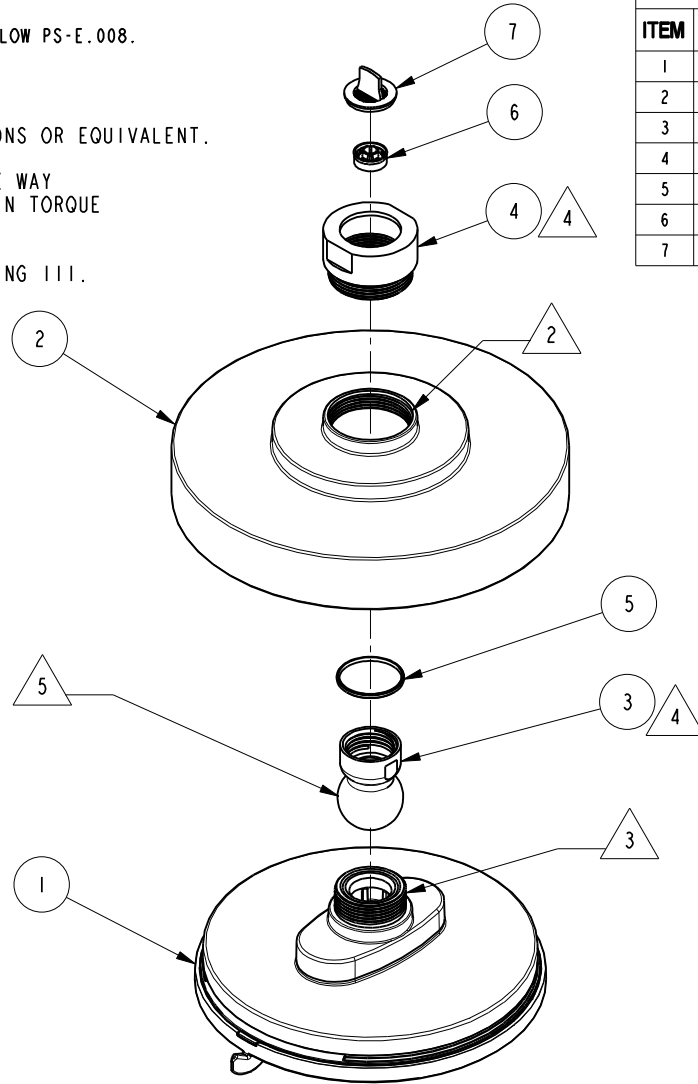


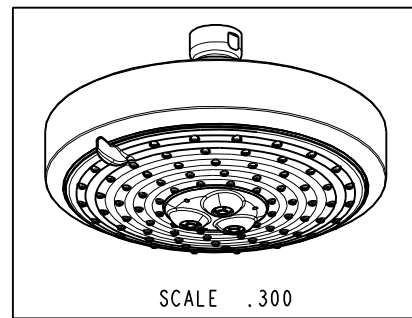
NOTES:

- (N1) 1. FIT / FORM / FUNCTION SHALL FOLLOW PS-E.008.
- 2. APPLY LOCTITE 680.
- 3. APPLY 3M SCOTCH-WELD DP-100NS OR EQUIVALENT.
- (N4) 4. TIGHTEN THE NUT 80223 IN THE WAY THAT IT WILL TAKE 20-25 LB-IN TORQUE TO MOVE THE PIVOT BALL.
- 5. APPLY THIN FILM OF DOW CORNING 111.



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	8-066	SHOWER ENGINE, 5-JET	ASSEMBLY	1
2	80222	SHOWER ENGINE SHELL	PART	1
3	80018	PIVOT BALL	PART	1
4	80223	SHOWER COLLAR NUT	PART	1
5	91157	WSHR, .920 ID X 1.0 OD X .066 THK, FLT, NYLON	PART	1
6	12833	FLOW REGULATOR, 1.8 GPM MAX	PART	1
7	50187	WSHR RBR W/ DIFFUSER	PART	1



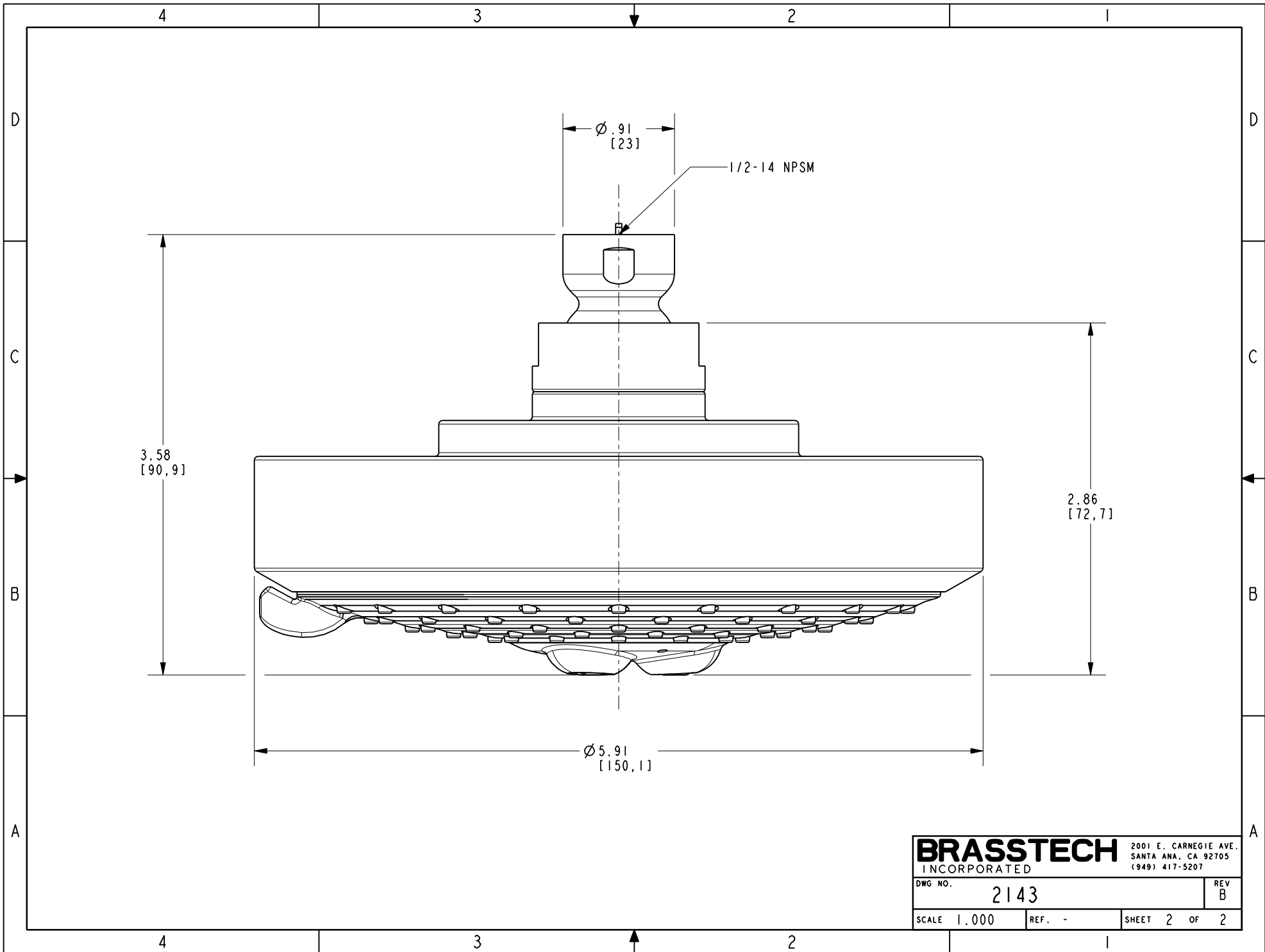
ZONE	REV	DESCRIPTION	DATE	APPROVED
-	B	EN-3410	12/29/17	C.G.
-	A	EN-1668	04/05/11	-
-	-	EO-0894	10/18/07	-

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TESTING	ASSEMBLY	PLATING	POLISHING	MACHINING	TOOLING FIXTURE #
-	-	-	-	-	-
-	-	3-2482BP	3-2482BP	-	-
-	-	NEXT ASSY	USED ON	-	-
APPLICATION					
REMOVE ALL BURRS AND SHARP EDGES					

UNITS ARE: INCHES [MM]
 TOLERANCES ARE:
 FRACTIONS DECIMALS ANGLES
 $\pm 1/16"$.X $\pm .1$ [2.5] $\pm 1^\circ$
 .XX $\pm .06$ [1.5]
 (X.XXX) DENOTES CRITICAL DIMS.
 ALL THREADS ARE CRITICAL
 DRAWN JINSON 12/29/17
 CHECKED C.G. 12/29/17
 APPROVED C.G. 12/29/17

BRASSTECH 2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207
 INCORPORATED
CONTEMP. SHOWER HEAD - 5 JETS
 DWG NO. 2143 REV B
 SCALE .350 REF. - SHEET 1 OF 2



BRASSTECH		2001 E. CARNEGIE AVE.	
INCORPORATED		SANTA ANA, CA 92705	
DWG NO. 2143		REV B	
SCALE 1.000	REF. -	SHEET 2 OF 2	